

PATENT APPLICATION
Docket No. COS-799 DIV

POWER OF ATTORNEY

We, FINA TECHNOLOGY, INC. a corporation of the State of Delaware and having its principal offices at P. O. Box 674412, Houston, Texas 77167-4412, ASSIGNEE of the entire interest in the invention, application, and any Letters Patent that may issue thereon, for **APPARATUS FOR DEHYDROGENATION OF ETHYLBENZENE TO STYRENE**, the specification of which was filed on February 29, 2000 as U.S. Application No. 09/515,314 and of which a divisional application by the same title is being filed herewith,

hereby appoint:: **David Alexander, Reg. No. 33,221**
 Paul S. Madan (Reg. No. 33,011),
 Kaushik P. Sriram (Reg. No. 43,150),
 David L. Mossman (Reg. No. 29,570),
 G. Michael Roebuck (Reg. No. 35,662),
 Todd A. Bynum (Reg. No. 39,488),
 Gene L. Tyler (Reg. No. 35,395),
 William E. Schmidt (Reg. No. 47,064),
 Chandran D. Kumar (Reg. No. 48,679),
 David A. Walker (Reg. No. 52,334),
 Shawn Hunter (Reg. No. 36,168),

as our attorneys with full power of substitution and revocation, to prosecute this application and to transact all business in the United States Patent and Trademark Office connected therewith, and to file and prosecute any international patent applications filed thereon before any international authorities under the Patent Cooperation Treaty.

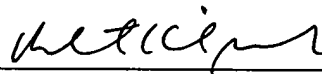
Please direct correspondence and telephone calls to:

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Attorney Docket No. COS-799 DIV

We declare that the below-named individual is authorized to execute this Power of Attorney on behalf of ASSIGNEE.

The undersigned has reviewed all the documents in the chain of title of the patent application identified above and, to the best of undersigned's knowledge and belief, title is in the assignee identified above. The undersigned (whose title is supplied below) is empowered to act on behalf of the assignee.

FINA TECHNOLOGY, INC.

A handwritten signature in dark ink, appearing to read "R. Kilpatrick", is written over a horizontal line.

By: Robert D. Kilpatrick
Title: Vice President